



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3065-1**Job Sheet 203665****Part No:** D3065-1**Job Qty:** 1 pcs**Part Name:** Step Spacer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/22/19**Job Tracking No:****Due Date:** 11/26/19**Created By:** Kimberley Guerin**Type:** Stock**Description:****Note:** DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP:**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
122	Purchasing	1	11/26/19	11/26/19	0.00	0.00	Purchasing - 1		
		pcs					Purchasing - 2		
							Purchasing - 3		
									NOV 25 2019
123	Packaging 2-1 - Receive - B4B	1	11/26/19	11/26/19	0.00	0.00	Packaging 2 - 1 - B4B		
		pcs					Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		NOV 25 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

**Container No:** S234401**Part:** D3065-1**Job No:** 203665**Serial No/Batch:** S234401**Revision:** B**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 11/25/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
124 QC 6	1 pcs	11/26/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	JAN 02 2020 40 9-89
					QC 6 - 81	
125 Waterjet - Flow - B4B	1 pcs	11/26/19	0.00 0.02		Waterjet - Flow - B4B	12/20/09
130 Small Fab - 2 - B4B	1 pcs	11/26/19	0.00 0.01		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	JAN 14 2020
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
140 Small Fab - Brake NC - B4B	1 pcs	11/26/19	0.25 0.01		Small Fab - Brake - 1 - B4B	DAS 30 9-89 JAN 22 2020
					Small Fab - Brake - 2 - B4B	
					Small Fab - Brake - 3 - B4B	
150 QC 5	1 pcs	11/26/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	JAN 24 2020 DAS 40 9-89
					QC 5 - 61	
					QC 5 - 81	
160 Handfinish - 1-1 Chemical-B4B	1 pcs	11/26/19	0.00 0.03		Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	BEB20-01-27
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	

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				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
161	QC 7	1 pcs	11/26/19	0.00 0.00	QC 7 - 10
					QC 7 - 13
					QC 7 - 14
					QC 7 - 15
					QC 7 - 17
					QC 7 - 18
					QC 7 - 19
					QC 7 - 2
					QC 7 - 28
					QC 7 - 3
					QC 7 - 30
					QC 7 - 34
					QC 7 - 36
					QC 7 - 37
					QC 7 - 41
					QC 7 - 47
					QC 7 - 48
					QC 7 - 51
					QC 7 - 58
					QC 7 - 59
					QC 7 - 60
					QC 7 - 9
					QC 7 - 68
					QC 7 - 50
					QC 7 - 67
					QC 7 - 40
					QC 7 - 24
					QC 7 - 43
					QC 7 - 61
					QC 7 - 81
					QC 7 - 76
					QC 7 - 79
180	Packaging 3-1 - Stock - B4B	1 pcs	11/26/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B

DAS
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JAN 28 2020

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				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190	QC 21 - SA	1 pcs	11/26/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

JAN 29 2020

Part Op 122 - ISSUE P/O: _____ MANUFACTURE D3065-1 AS PER DWG ***** IMPORTANT, VERIFY GRAIN
 Descriptions: DIRECTION AS PER DWG***** C OF C IS REQUIRED
 125 - *****CHECK GRAIN DIRECTION***** DEBURR ON DEBURRING MACHINE
 130 - FORM FLANGE AS PER DWG USING DT8174
 140 - BEND AS PER DWG
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - HandFinish1 (Chemical Conversion Coat per QSI005 4.1)
 161 - (QC7-Inspect Chemical Conversion Coat)
 180 - (Identify as per dwg & Stock Location: _____ LOCATION : GA
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1P	Step Spacer	1 Ea (1 ea)	122-Purchasing	5234400

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
122-Purchasing	D3065-1P	1	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.250inches $\pm$ 0.010	0.260 0.240		
2	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083		
3	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926		
4	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176		
5	Step Spacer	0.587inches $\pm$ 0.010	0.597 0.577		
6	Step Spacer	0.128inches + 0.005 - 0.001	0.133 0.127		
7	Step Spacer	0.125inches $\pm$ 0.010	0.135 0.115		
8	Step Spacer	3.465inches $\pm$ 0.010	3.475 3.455		
9	Step Spacer	1.250inches + 0.012 - 0.001	1.262 1.249		
10	Step Spacer	0.368inches $\pm$ 0.010	0.378 0.358		
11	Step Spacer	0.871inches $\pm$ 0.005	0.876 0.866		
12	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044866**



REVISED

Supplier: BIL003-VC
Billet Precision
2730 Fenton Road
Gloucester
ON
K1T 3T7 Canada
Phone: 6138221040

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044866

PO Date: 10/23/19

Due Date: 12/20/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202130	D3065-5P	D3065 REV.B			Step Leg - manufacture as per drawing D3065-5 Rev B ****IMPORTANT - verify grain direction as per drawing	Firmed	-	12/20/19	320 Ea	0 Ea	320 Ea	\$11.47/Ea	\$3,670.40
Line Item Note PRIORITY #4														
2	202194	D3065-7P	D3065 REV.B			Step Spacer - manufacture as per Dwg D3065-7 Rev B ***IMPORTANT - verify grain direction as per drawing	Firmed	-	12/20/19	160 Ea	0 Ea	160 Ea	\$7.50/Ea	\$1,200.00
Line Item Note PRIORITY #3														
3	202128	D3065-1P				Step Spacer - manufacture as per dwg D3065-1 Rev B ***IMPORTANT - verify grain direction as per drawing	Firmed	-	12/20/19	160 Ea	0 Ea	160 Ea	\$6.00/Ea	\$960.00
Line Item Note PRIORITY #1														
4	202129	D3065-3P	D3065 REV.B			Step Spacer - manufacture as per dwg D3065-3 Rev B ***IMPORTANT - verify grain direction as per drawing	Firmed	-	12/20/19	160 Ea	0 Ea	160 Ea	\$8.00/Ea	\$1,280.00
Line Item Note PRIORITY #2														



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PURCHASE ORDER **POHB044866**



Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	203665	D3065-1P				Step Spacer : Various STC's	Firmed XI	-	11/25/19 NOV 25 2019	1 Ea	0 Ea	1 Ea	\$6.00/Ea	\$6.00
6	203662	D3065-5P	D3065 REV.B			Step Leg : Various STC's	Firmed XI	-	11/25/19 NOV 25 2019	1 Ea	0 Ea	1 Ea	\$11.47/Ea	\$11.47
7	203663	D3065-7P	D3065 REV.B			Step Spacer : Various STC's	Firmed XI	-	11/25/19 NOV 25 2019	1 Ea	0 Ea	1 Ea	\$7.50/Ea	\$7.50
8	203664	D3065-3P	D3065 REV.B			Step Spacer : Various STC's	Firmed XI	-	11/25/19 NOV 25 2019	1 Ea	0 Ea	1 Ea	\$8.00/Ea	\$8.00
Grand Total:														\$7,143.37

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Guérin

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**BILLET PRECISION LTD.**

2730 Fenton Road
Gloucester, ON K1T 3T7
Phone: 613-822-1040
Fax:

RECEIVED

NOV 22 2019

Packing List**DART AEROSPACE LTD.****Bill** DART AEROSPACE LTD.

To: 1270 ABERDEEN STREET
Hawkesbury, ON K6A 1K7
Canada

Ship DART AEROSPACE LTD.

To: 1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

Shipment No: 19277**Shipment Date:** 11/20/19**Ship Via:** Prepaid and Charge (Best Way)**Order Number:** 18162**Order Date:** 10/25/19**Customer Code:** DART**Phone:** (613) 632-5200**PO Number:** POHB044866**Terms:** Net 30 Days

<u>Item</u>	<u>Quantity</u>				<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
	<u>Open</u>	<u>Shipped</u>	<u>Back Ord</u>	<u>Canceled</u>				
1	320	1	319		EA	D3065-5 STEP LEG ASSEMBLY		18162-01
2	160	1	159		EA	D3065-7 STEP LEG ASSEMBLY		18162-02
3	160	1	159		EA	D3065-1 STEP LEG ASSEMBLY		18162-03
4	160	1	159		EA	D3065-3 STEP LEG ASSEMBLY		18162-04

In keeping with our ISO 9001:2015 / AS9100 Rev D commitment, the product listed hereon has been manufactured from and in accordance with the specified requirements of the referenced purchase order. This is to certify that the above parts are RoHS compliant and have been processed in accordance with the terms of your purchase order and conform fully to the specifications quoted.

THE LIABILITY OF BILLET PRECISION LTD. WITH RESPECT TO THE SERVICES CHARGED FOR HEREIN SHALL IN NO EVENT EXCEED THE AMOUNT OF THE INVOICE. ALL CLAIMS OF SHORTAGE/ REJECTS MUST BE MADE WITHIN 10 DAYS FROM DELIVERY DATE.

UNAUTHORIZED RETURNS WILL NOT BE ACCEPTED AND RETURNED AT YOUR EXPENSE. AN RMA# MUST APPEAR ON ALL RETURNS ALONG WITH A COPY OF THE PAPERWORK.

PR

Packing Clerk's Initials
BILLET PRECISION LTD.

Received In Good Order By
DART AEROSPACE LTD.

**BILLET PRECISION LTD.**

2730 Fenton Road
Gloucester, ON K1T 3T7
Phone: 613-822-1040
Fax:

RECEIVED

NOV 22 2019

DART AEROSPACE LTD.**Certificate of Conformance**

To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

From: BILLET PRECISION LTD.
2730 Fenton Road
Gloucester, ON K1T 3T7
Canada

Packing List No: 19277
Shipping Date: 11/20/19

Today's Date: 11/20/19
PO Number: POHB044866

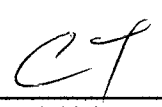
Quantity Shipped	Unit	Description	Revision	Job Number
1	EA	D3065-5 STEP LEG ASSEMBLY		18162-01
1	EA	D3065-7 STEP LEG ASSEMBLY		18162-02
1	EA	D3065-1 STEP LEG ASSEMBLY		18162-03
1	EA	D3065-3 STEP LEG ASSEMBLY		18162-04

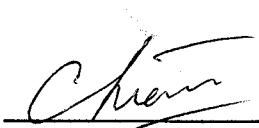
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9-89

In keeping with our ISO 9001:2015 commitment, the product listed hereon has been manufactured from and in accordance with the specified requirements of the referenced purchase order. This is to certify that the above parts are RoHS compliant and have been processed in accordance with the terms of your purchase order and conform fully to the specifications quoted.

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Inspector's Initials
BILLET PRECISION LTD.


Authorized Signature
BILLET PRECISION LTD.